



STANDARD TUBES AND SLEEVES BUILT ON RIGID MANDREL ACCORDING TO ISO 1307

	
Nominal diameter (mm)	Tolerance (mm)
3,2	-0/+0,6
4,0	-0/+0,8
5,0	±0,4
6,3	-0,1/+0,7
8,0	-0,3/+0,5
10,0	-0,7/+0,1
12,5	-0,2/+1
16,0	-0,5/+0,7
19,0	-0,4/+0,8
20,0	-0,4/+0,8
25,0	-0/+1,4
31,5	-0,1/+1,5
38,0	-0,3/+1,3
40,0	-0,3/+1,3
50,0	-0,6/+1
51,0	-0,6/+1
63,0	+0,1/+2,1
76,0	-1,4/+1,8
80,0	-1,4/+1,8
100,0	-0/+3,2
125,0	+0,4/+3,6
150,0	+0,4/+4,4
200,0	+0,7/+5,7
250,0	+1/+7
315,0	-0,5/+5,5

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Nominal length (mm)	Tolerance (mm)
≤ 300	±3,00
> 300 a ≤ 600	±4,50
> 600 a ≤ 900	±6,00
> 900 a ≤ 1200	±9,00
> 1200 a ≤ 1800	±12,00
> 1800	±1%

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Wall thickness (mm)	Tolerance (mm)
From 0 to 3,00	-0,5 / +1,00
From 3,01 to 5,00	-0,5 / +1,00
From 5,01 to 7,00	-0,5 / +1,00
From 7,01 to 10,00	-0,5 / +1,00
> 10,00	-0,5 / +1,00

