



SEWN PIPES DIMENSIONAL TOLERANCES

	
Nominal diameter (mm)	Tolerance (mm)
100	+5 / +10
125	+5 / +10
150	+5 / +10
200	+5 / +10
250	+5 / +10
300	+5 / +10
350	+10 / 20
400	+10 / 20
450	+10 / 20
500	+10 / +20
550	+10 / +20
600	+10 / +20
650	+10 / +20
700	+10 / +20
750	+10 / +20
800	+10 / +20
850	+10 / +20
900	+10 / +20
950	+10 / +20
1000	+10 / +20

SEWN PIPES DIMENSIONAL TOLERANCES

	
Nominal length (mm)	Tolerance (mm)
≤ 999	-20 / +40
> 1000 to ≤ 5000	-30 / +80
> 5001	-50 / +150

PLANE ARTIFACTS DIMENSIONAL TOLERANCES

 	
Nominal length and width (mm)	Tolerance (mm)
From 0 to 500	-10 / +20
From 501 to 1000	-10 / +20
From 1001 to 1500	-15 / +25
> 1501	-20 / +30

